

# Screen Shots

**EMERALD PACK**

## BACKSEAL TEMPERATURE OUT OF RANGE

MANUAL FILM RUN	MAINTENANCE	FEED MORE	FEED LESS	WEB TRACKING
NORMAL PRODUCTION	OFF	EMPTY BAGS	FILLED BAGS	TEMP SETTINGS

### MAINTENANCE

TEMPERATURE SCREEN	WEB TRACKING	SERVO SETUP SCREEN
INPUT : 1 SCREEN	INPUT : 2 SCREEN	OUTPUTS : 3 SCREEN
OUTPUTS : 4 SCREEN	OUTPUTS : 5 & ANALOG SCREEN	RECIPE SCREEN
CONFIGURATION 1 SCREEN	CONFIGURATION 2 SCREEN	CONFIGURATION 3 SCREEN

MAIN SCREEN	DOWN TIME DATA SCREEN	SHUT DOWN PANELVIEW
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### TEMPERATURE

FRONT ENDSEAL	SETPOINT 310°F	
	ACTUAL 285°F	
REAR ENDSEAL	SETPOINT 310°F	
	ACTUAL 284°F	
BACKSEAL	SETPOINT 340°F	
	ACTUAL 335°F	

MAIN SCREEN	MAINTENANCE	STOP HEAT SWITCH
	OFF	EMPTY BAGS
		FILLED BAGS

### CONFIGURATION 1

BAG SPEED	35	REGISTRATION OFF	REGISTRATION SP 110
BAG LENGTH	525	JAW CLOSE PRIMARY	250
KNIFE DELAY	600	ESTIMATED BAG LENGTH	19.19
SCALE DUMP TIME	250	JAW OPEN	850
BELT SPEED	84	BELT START DELAY	100
		TEMPERATURE ALARM WINDOW	25 °F

MAIN SCREEN	MAINTENANCE
	OFF
	EMPTY BAGS
	FILLED BAGS

### CONFIGURATION 2

BACKSEAL DELAY	333	TUBE STOP DELAY	70
BACKSEAL DWELL	385	TUBE STOP DWELL	750
BACKSEAL COOLING DWELL	300	GUSSET / PERF OFF PUSH TO TURN ON	
JAW COOLING	300	GUSSET / PERF DELAY	500
		GUSSET / PERF DWELL	300

MAIN SCREEN	MAINTENANCE
	OFF
	EMPTY BAGS
	FILLED BAGS

### CONFIGURATION 3

LOGIN	LOGOUT
PRINTER DELAY 20	PID SETUP
PRINTER OFF PUSH TO TURN ON	

MAIN SCREEN	MAINTENANCE
	OFF
	EMPTY BAGS
	FILLED BAGS